

Green Hydrogen in Steel Production: Opportunities and Challenges

Exploring the potential of green hydrogen to revolutionize steel manufacturing while addressing implementation hurdles.





What is Green Hydrogen?



Production Process

Produced by electrolyzing water using renewable energy from solar or wind sources.



Zero Emissions

No CO₂ emissions during production, unlike grey or blue hydrogen alternatives.



Industrial Enabler

Key technology for decarbonizing heavy industries, especially steel manufacturing.



Green Hydrogen for DRI Steel Production



Replacement

Replaces natural gas in Direct Reduced Iron processes.



Reduction

Reduces iron ore using hydrogen instead of carbon-based fuels.



Results

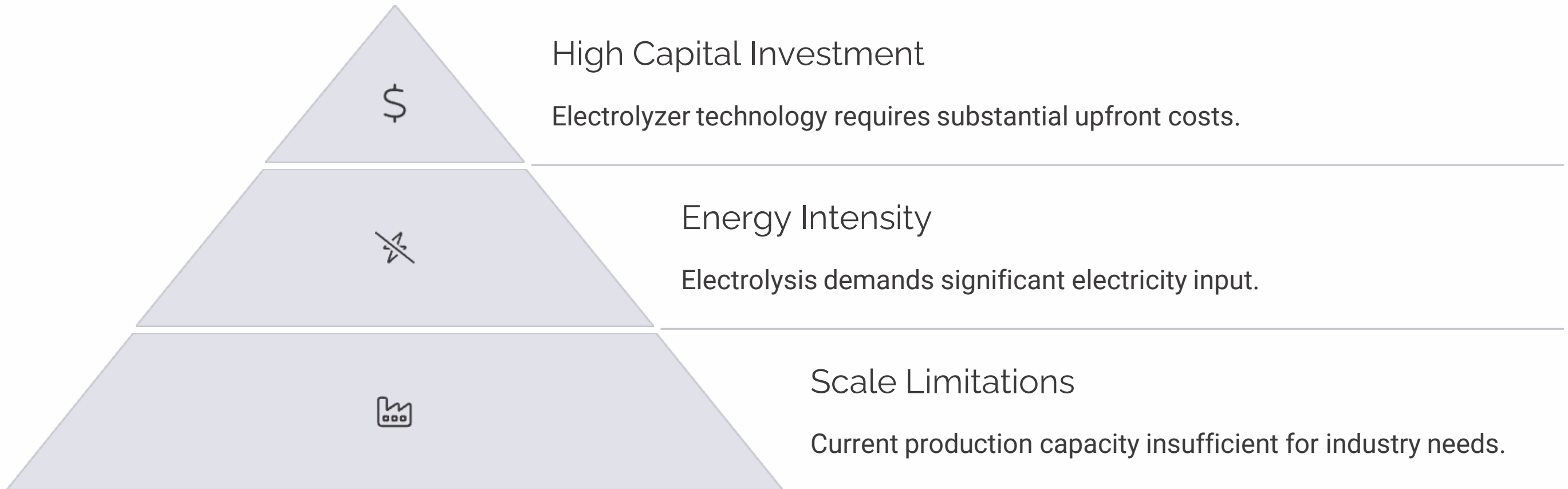
CO₂ emissions drop by up to 90% in steel production.



Integration

Enables near-zero-emission steel with renewable electricity.

Production Cost Challenges



Green hydrogen production costs remain 2-3 times higher than fossil-based alternatives. Economies of scale and technological improvements are needed to achieve cost parity.

Renewable Energy Scale Challenges

Land Requirements

Massive solar and wind farms needed for industrial-scale hydrogen.



Grid Integration

Connecting renewable sources to production facilities poses challenges.



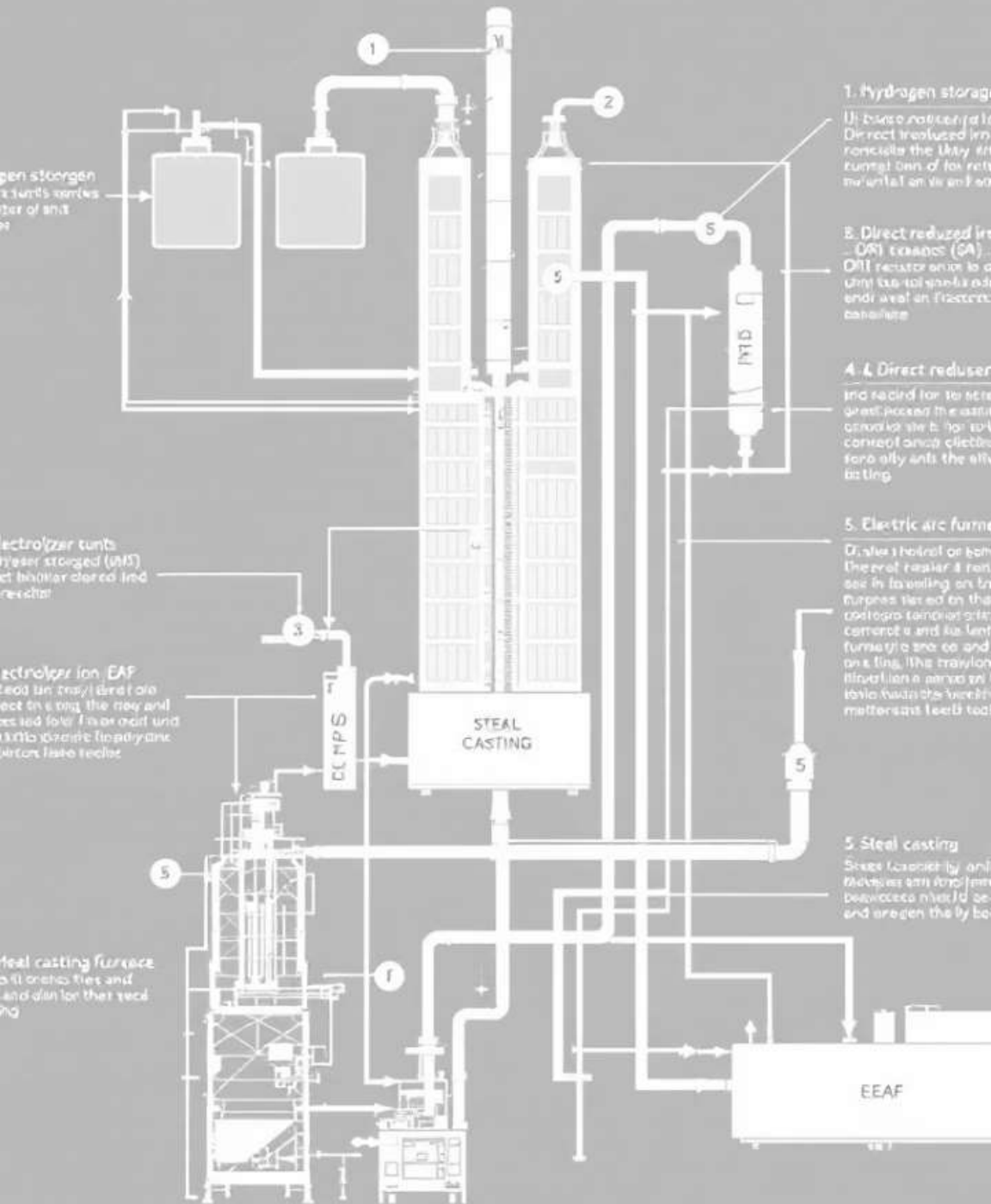
Intermittency Issues

Storage solutions required to manage variable renewable output.

Geographic Constraints

Optimal renewable locations often distant from steel production centers.

Hydrogen-based steel production reduction to make your facility



Shore by a hydrogen flow

Feasibility Assessment: Technical Aspects

Technology Readiness

Core technologies exist but require scaling. Electrolyzers and hydrogen DRI systems need optimization for industrial use.

Infrastructure Gaps

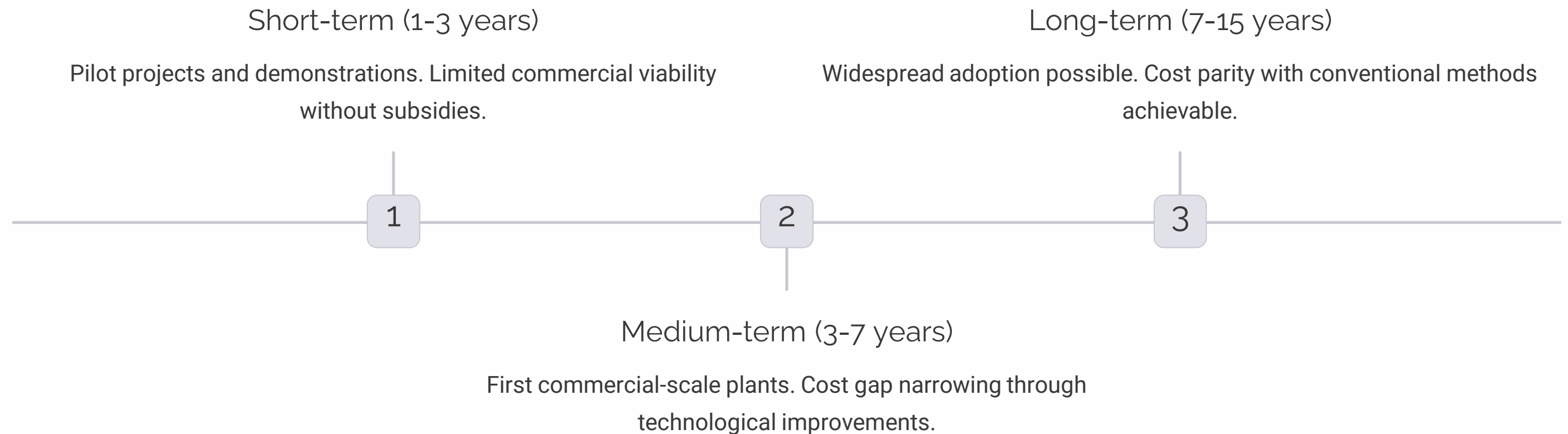
Limited hydrogen transport networks. Storage facilities insufficient for industrial demand fluctuations.

Process Integration

Retrofitting existing plants is complex. New facilities face fewer barriers but higher capital costs.



Feasibility Assessment: Market Readiness



Economic and Environmental Implications

Economic Impact

- 30-80% higher production costs initially
- New job creation in renewable sector
- Reduced carbon tax exposure
- Premium pricing for green steel products

Environmental Benefits

- Up to 98% reduction in CO₂ emissions
- Elimination of particulate pollution
- Reduced water contamination
- Potential for closed-loop systems

Case Study: KALYANI

Market Opportunity

Growing demand for green steel, especially from automotive customers willing to pay premium prices. EU carbon import taxes create export opportunities.

Technological Advantage

Existing EAF investment supports green transition. Further innovation needed to maintain competitive edge and reduce emissions.

Strategic Recommendations

Monitor Indian regulations for incentives. Form research partnerships. Balance investment between conventional and new methods.





Conclusion: The Path Forward

90%

Emission Reduction

Potential CO₂ reduction in steel
production

2030

Target Year

When first large-scale plants could be
operational

30%

Cost Premium

Expected initial price increase for green
steel

Green hydrogen offers a viable path to decarbonize steel production. Success depends on policy support, technological advancement, and industry collaboration.